

CC-250

CLEAN AND CLEAR

TYPICAL PROPERTIES

Appearance	Off White Fluid
Odor	Pleasant
pH	10.0
Density	8.3 lbs/gal
Water Solubility	Dispersable

APPLICATION

This product is designed to be first diluted with water and then spray applied to the mold surface. The product may be used as received and swabbed onto die surfaces.

Dilution Rates*	1:X
Minimum:	5
Maximum:	15
Typical:	10

The proper spray amount and dilution ratio depend on your individual product and plant needs. A qualified Clean Solution Technologies representative will be happy to assist you in determining the proper use and application of this product.

*1 part volume Product to X parts volume water

HANDLING AND STORAGE

Containers: 5gal (18 liters), 55gal (207 liters) and tote quantities available.

Shelf Life: 1 year under original seal, unopened containers.

Disposal: Dispose of product appropriately, following all federal, state, and local regulations.

Freezing: Do not freeze. If frozen, thaw to room temperature by first gentle warming to room temperature and then thoroughly mixing the concentrate product before use.

Safety & Health: Refer to the product Material Safety Data Sheet (MSDS).



CLEAN SOLUTION TECHNOLOGIES

POLYMER FORGING LUBRICANT

CC-250 is a groundbreaking new forging lubricant utilizing unique polymers. This durable polymeric film reduces mold wear and provides an easy release from the mold.

CLEAN and CLEAN polymer technology allows easy spray application without plugging or build-up inside and outside the die cavity. CC-250 forms an immediate film at 100-700°F while providing advanced metal protection and improved lettering definition. Our formulations do not contain graphite or other typical ingredients found in commercially available lubricants.

Clean and Clear Polymer Technology Features:

- No Buildup
- Increased Die Life
- Clean and Clear
- Easy release
- Graphite Free
- Freeze Thaw Stable
- No Need to Agitate
- Increased Thermal Dissipation

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